



## Bottle Bottom Fusing Molds

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Step 1: Kiln wash entire mold. It's highly recommended to kilnwash the sides as well in case of fusing mishaps.



Step 2. Cut bottle as close to the bottom as possible. Place clean bottle bottom on mold.



Step 3. Fuse using included firing schedule for recycled bottle glass.



Step 4. Finish fused piece as appropriate.

## Firing Schedule for float/bottle glass

For other glass, please use manufacturers recommended fusing schedule

Ramp Rate (F)	Hold Temp (F)	Hold Time	Ramp Rate (C)	Hold Temp (C)	Hold Time
300/hr	500	10	148/hr	260	10
300	1100	10	121/hr	593	10
300	1550	8	121/hr	843	8
9999/hr	1060	20	9999/hr	571	20
50/hr	900	0	10/hr	504	0
100/hr	740	off	38/hr	393	off

### Trouble shooting

- If your glass isn't fully fusing into the design, try a longer hold at the top fusing temperature
- If your glass has needle like edges, it is getting too hot at the suggested fusing temperature, try decreasing the top temperature by 15-20 degrees
- Remember, all kilns fire differently! Use this firing schedule as a guideline and tweak appropriately. We are happy to help, simply send a photo of your problem to Customer-Service@glasswithapast.com